

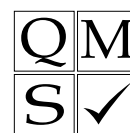


RIDING AND LUNGING HALLS

equitent
trademark of the RÖDER Group



Space for horses
www.equitent.com



ISO 9001:2008
ISO 14001:2009
REGISTERED FIRM



EQUITENT - SPACE FOR HORSES

The high-quality equitent riding and lunging halls are specially adapted to the spatial requirements of horse business and equestrian events.





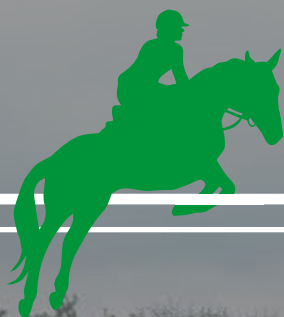
EQUITENT

FLEXIBLE AND VERSATILE

As a premium manufacturer of mobile and modular space solutions, the RÖDER Group has been an exclusive outfitter for many international riding events for decades as well as a long-term partner of the CHIO in Aachen. Targeted, functional riding and lunging halls are practical and designed in close co-operation with riding stables and equestrian sports organisers in the private and professional sector. The vision and mission of the group is to create spaces for riding sports that are bright, friendly and available at an attractive price and which combine current construction standards with the ease of a mobile, modular unit.

equitent riding and lunging halls are visually and economically impressive with state-of-the-art safety technology. Design, construction, production and marketing have all been combined and united under the new brand, equitent. Riders, riding stables and riding sports organisers all benefit from the range of different options available for installing and fitting equitent riding and lunging halls. Besides our standard features, equitent also provides a comprehensive range of services, turnkey assembly, various finance options as well as an excellent price-performance ratio compared to a massive construction. As a member of the German Horse Industry (GHI) and as a QMS certified and checked company, equitent is committed to observing the highest standards in quality and safety. Quality, safety and durability are fixed components of our company culture.

Find out more in a personal interview, which riding and lunging hall meets your requirements best. Your equitent team will advise you on your individual and tailor-made space solution!



ALL YEAR ROUND USE

With the equitent riding and lunging halls horses can be trained under ideal conditions all year round.





POSSIBLE APPLICATIONS

**RIDING- AND CARRIAGE CLUB HORSE RANCHES
TOURNAMENT EVENTS LEISURE AND PROFESSIONAL
RIDERS RIDING SCHOOLS RIDING AREA ROOFING
ROUNDPEN ROOFING PENSION STABLE OWNER
BREEDER**

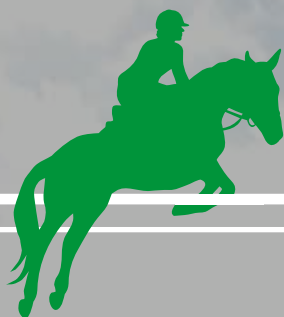


RÖDER GROUP

PREMIUM MANUFACTURER

The RÖDER Group is a successful specialist for mobile and modular space solutions in the area of the tent and hall systems. With over 500 dedicated employees worldwide, the company convinces by quality, expertise and services along the entire value chain of the temporary or stationary buildings. Starting with the development, design and production through to marketing the RÖDER Group sees itself as a premium manufacturer.

The ultimate goal is total customer satisfaction as well as the steady expansion of the company's success. The company's strength lies in the individuality and in the diverse applications of flexible tent and hall systems. This provides the RÖDER Group for each requirement in the areas of events, exhibitions, gastronomy, industry, logistics, production, military and sports the right space solution.



RESISTANT AND INSENSITIVE

The use of high quality materials and well thought-out construction ensure durability, resilience, robustness and longevity.



VARIANTS

1. Riding hall

cavola

Spans

16,0 m | 21,0 m

2. Lunging hall

cavarena

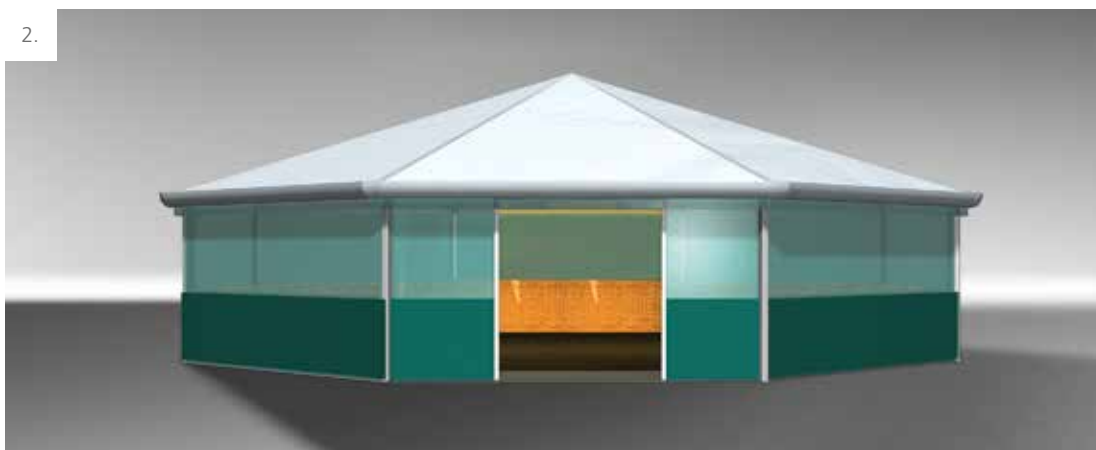
Spans

16,0 m | 18,0 m | 21,0 m

1.



2.



INFORMATION

All versions are available with different side panels. With the grid the riding hall cavola can be extended each 2.5 m. Individual spans, lengths, side heights and grid sizes are available as a special order. The lunging hall cavarena is available in the field-proven spans 16.0 m, 18.0 m and 21.0 m. Detailed informations are described in the technical data sheet on the following pages.



RIDING HALL CAVOLA

The equitent riding hall cavola creates the perfect space for horse and rider. Thanks to its modular design, the system creates plenty of free space and a range of different uses. Riding stables and riding sports organisers are already benefiting from its customised structure.

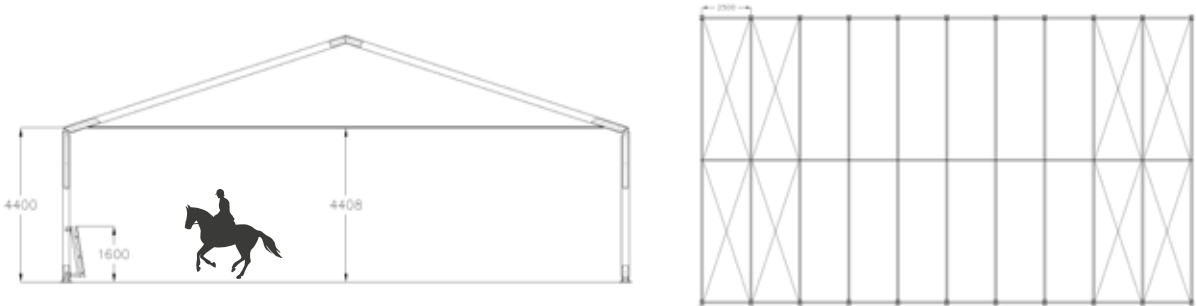
AESTHETIC AND VERSATILE

The riding hall cavola is available in different widths, lengths and heights. The system has been drawn up using statics according to current standards in construction for fixed and flying constructions and is therefore able to be used as a temporary or permanent installation. Ground anchors or anchor bolts, heavy duty dowels, spot or strip footings can be used easily and are sufficient for erecting the structure. In contrast to conventional halls, its mobile and sophisticated design allows this system to be assembled in a short amount of time at almost any location.

The translucent PVC roof cover and the wind break nets on the sides make the room climate comfortable at any time of day and in all kinds of weather conditions. Both horse and rider enjoy a wonderful view through the side panels as well as the feeling of being outside in the free air of nature. Cavola can be assembled in wind and snow load zones of 1-3. Besides having comprehensive standard features, equitent also offers an extensive range of services as well as excellent value for money compared to a massive construction.

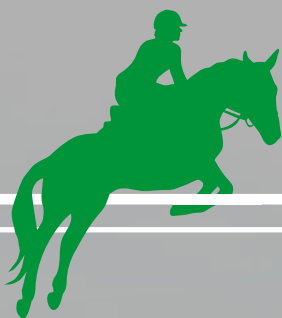
TECHNICAL DATA

STANDARD VERSION		
Span	1.600 cm	2.100 cm
Side height	440 cm	440 cm
Ridge height	652 cm	722 cm
Roof pitch	15 °	15 °
Bay distance / grid	250 cm	250 cm
Main profile	220 x 100 x 3/4 mm	220 x 100 x 3/4 mm
Gable column	2	4
Min. setup length	1.500 cm	1.500 cm
Max. setup length	Expandable with the grid	
Snow load	0,85 kN/m² to 1,31 kN/m²	
Frame	<ul style="list-style-type: none">• Anodized and high strength aluminum profile• Connection parts made of aluminum and galvanised steel• PVC-coated steel ropes	
Beplanung	<ul style="list-style-type: none">• PVC-tarpaulin 680 g/m² manufactured according to EN 15619• Color: green or white• Classified as 'difficult to ignite' by DIN 4102 and EN 13501• Dirt-repellent and light-resistant• Lets daylight through and is UV-resistant• Low-wick coated polyester threads	



QUESTIONS AND COMMENTS

We have provided you with a summary of the main data and measurements of our standard constructions. No guarantee can be made for the accuracy of the information given. We cannot be held liable for printing or spelling errors. We would be happy to meet with you personally to help you to find the perfect accommodation to match your requirements. If you have any questions on further measurements, specialist constructions, extensions or remodeling, or if you require further technical data, the equitent team will be happy to help.



TEMPORARY OR PERMANENT

The equitent riding and lunging halls are an alternative price-performance ratio. They can be installed temporary



to conventional buildings because of its attractive
rily or permanently.





LUNGING HALL CAVARENA

This hall system allows horses to be exercised and trained in ideal conditions throughout the whole year. The equitent lunging hall cavarena is available in three different sizes. Its extensive range of lighting and irrigation systems and fences makes this a perfect lunging hall.

MOBILE AND THOUGHTFUL

The system has been drawn up using statics according to current standards in construction for fixed and flying constructions and is therefore able to be used as a temporary or permanent installation. Ground anchors or anchor bolts, heavy duty dowels, spot or strip footings can be used easily and are sufficient for erecting the structure. In contrast to conventional halls, its mobile and sophisticated design allows this system to be assembled in a short amount of time at almost any location.

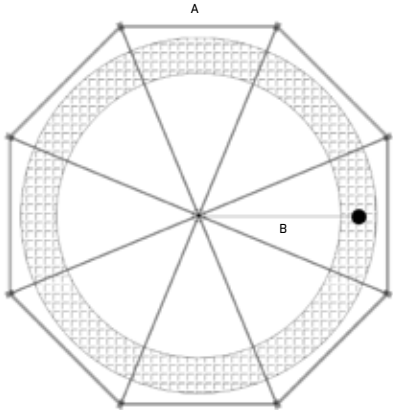
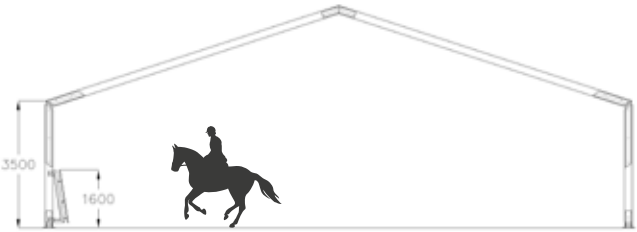
The use of premium, durable materials contributes considerably towards making the atmosphere inside the construction relaxed and comfortable, allowing both horse and rider to benefit. The frame is made from aluminum and the connecting parts, such as the eaves and crown slots or feet and purlins, are made from galvanized steel elements. Equitent uses a resilient textile covering made out of high-quality support material with a PVC coating for the roof and sides. Tension on the textile cover is created by adding steel turnbuckles and tensioning straps. This ensures that the cover is permanently safe and moves very little while preventing any disruptive noise.

The entrance area to the cavarena lunging hall is closed using a sliding door which can be pushed open easily along ball bearings. The optional tied door is also easy to move and is designed with a folding mechanism so that you can open and close it using just one hand.

TECHNICAL DATA

STANDARD VERSION

Span	1.600 cm	1.800 cm	2.100 cm
Side height	350 cm	350 cm	350 cm
Ridge height	562 cm	592 cm	632 cm
A-side length	612 cm	691 cm	809 cm
B-running radius	627 cm	708 cm	827 cm
Band height	160 cm	160 cm	160 cm
Main profile	170 x 88 x 3/4 mm	220 x 100 x 3 mm	220 x 100 x 3 mm
Snow load	0,85 kN/m² to 1,31 kN/m²		
Frame	<ul style="list-style-type: none">• Anodized and high strength aluminum profile• Connection parts made of aluminum and galvanised steel• PVC-coated steel ropes		
Beplanung	<ul style="list-style-type: none">• PVC-tarpaulin 680 g/m² manufactured according to EN 15619• Color: green or white• Classified as 'difficult to ignite' by DIN 4102 and EN 13501• Dirt-repellent and light-resistant• Lets daylight through and is UV-resistant• Low-wick coated polyester threads		



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EQUIPMENT & EXPANSION



1.



2.

1. Secure stability

The installation is done with earth or screw anchors, dowels heavy load as well as point or strip foundations.

2. Gutter system

Gutter of PVC or titanium galvanized version.

3. Lighting systems

Individual lighting systems are available upon customer's request.

4. Financing

Benefit from our attractive financing options.

5. Full-Service

Take advantage of our full-service: from consulting, planning through application to ready for occupancy installation.



3.



4.



5.



6.

6. Construction

The sophisticated design can be quickly installed and install at almost any location within a very short time compared to conventional buildings.

7. Bands

The wooden band can eg also be exempted unilaterally in the riding hall cavola at the indoor arena in order to use the space for a stand or a warehouse.



7.



TECHNICAL FEATURES

DECADES OF EXPERIENCE

Already in the construction and production of the riding and lunging halls equitent counts on qualified employees, decades of experience in the field of flying and stationary buildings and high-quality materials. We achieve high customer satisfaction through quality and safety.

1. Logistics

Specialist partners take on the task of transporting the tent and marquee systems. As a trusted and known dispatcher, RÖDER benefits from a fast-track customs clearance process. This guarantees a just-in-time availability worldwide.

1.



2.



2. Production

Equitent, a brand of the RÖDER Group, fulfill highest requirements to both people and environment all around the world.

Continuous and reliable quality management means we can place our trust in the materials we use. Equitent, a brand of the RÖDER Group, is certified according to the European standards EN ISO 9001:2008 and EN ISO 14001:2009. All structures are calculated and tested in accordance with the European standard EN 13782.

The anodised aluminum frame is equipped with highly secure profiles and has two- or four-channel keder technology. The sophisticated keder technology makes it possible to expand the tents in many different ways – using the modular design principle. The keder technology also provides protection against bad weather and storms. Highly secure aluminum alloys and galvanized steel guarantee a long-life hold.

Equitent conducts the planning in line with the minimum quality standards laid down by the EN 15619 product certification. The long-life RÖDER No.1 tarpaulins are equipped with polyester threads that have a special low-wick and PVDF coating. This increases their resistance against bad weather, prevents dirt development up on the surface and damp getting through. The tarpaulins are classified as 'difficult to ignite' by the standards DIN 4102 and EN 13501, are resistant against fungus and spores (fungicidal), and are UV-proof.

The assembly and disassembly is done with manageable financial and human resources.



ISO 9001:2008
ISO 14001:2009
REGISTERED FIRM

ENGINEERED IN GERMANY

QUALITY MANAGEMENT

IN ALL PROCESSES, WE ENSURE THAT THE HIGHEST QUALITY AND SAFETY STANDARDS ARE COMPLIED WITH IN ORDER TO PROTECT OUR CUSTOMERS AND TO OFFER THEM THE BEST-LOOKING PRODUCT WITH THE BEST MATERIALS. THIS IS WHY QUALITY, SAFETY AND DURABILITY ARE FIRM COMPONENTS OF RÖDER'S COMPANY CULTURE.

In order to optimise production and business processes and to maintain all safety guidelines so as to guarantee product quality and customer satisfaction, equitent, a brand of the RÖDER Group employs consistent, sustainable and thorough quality management. The concept of our quality management is based on internal and external input. All relevant processes are defined and documented – from the design phase, material selection and project planning right up to when the tent and marquee systems are given to the customers. As a high-end manufacturer, 'Engineered in Germany' and 'Made by RÖDER' is our promise of quality to our customers. Both our design expertise and quality management are therefore pivotal for the success of our products and trust of our customers.

The quality management systems, which are tested and certified in accordance with the European standards EN ISO 9001:2008 and EN ISO 14001:2009, relate to the design, construction, production, sale and hiring out of RÖDER tent and marquee systems. In order to guarantee the quality promised by the RÖDER Group, all members of staff take part in regular external and internal training on quality and safety. All our temporary accommodation is inspected by TÜV in terms of construction, structure and the tarpaulins. In addition, the company receives external advice and supervision from Bavarian-based company inspectors, the LGA (Landesgewerbeanstalt Bayern).

SUSTAINABLE AND ECOLOGICALLY



equitent

BENEFITS AND ADDED VALUE OVERVIEW

WORKING IN DAYLIGHT MODULAR DESIGN
QUICK AVAILABILITY ECONOMICALLY
SOLID AND RELIABLE CONNECTION ELEMENTS
EASY AND QUICK INSTALLATION
EXPANDABLE WITH MODULAR DESIGN
EXCELLENT VALUE FOR MONEY
INDIVIDUAL AND FLEXIBLE CONSTRUCTIONS
DIFFERENT FACADE SYSTEMS ALTERNATIVE TO SOLID CONSTRUCTION
CERTIFIED QUALITY AND SAFETY
DIVERSE APPLICATION POSSIBILITIES
MANY YEARS OF EXPERTISE OF QUALIFIED EMPLOYEES
FLEXIBLE AND MODULAR EQUIPMENT
DURABLE AND HIGH QUALITY MATERIALS
ENGINEERED IN GERMANY MADE BY RÖDER

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RÖDER Worldwide



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